

kCloud

**IIOT CUSTOMIZABLE SOLUTION
FOR DATA TRANSFER IN SMALL
TO MEDIUM INDUSTRIAL
CONTROL.**



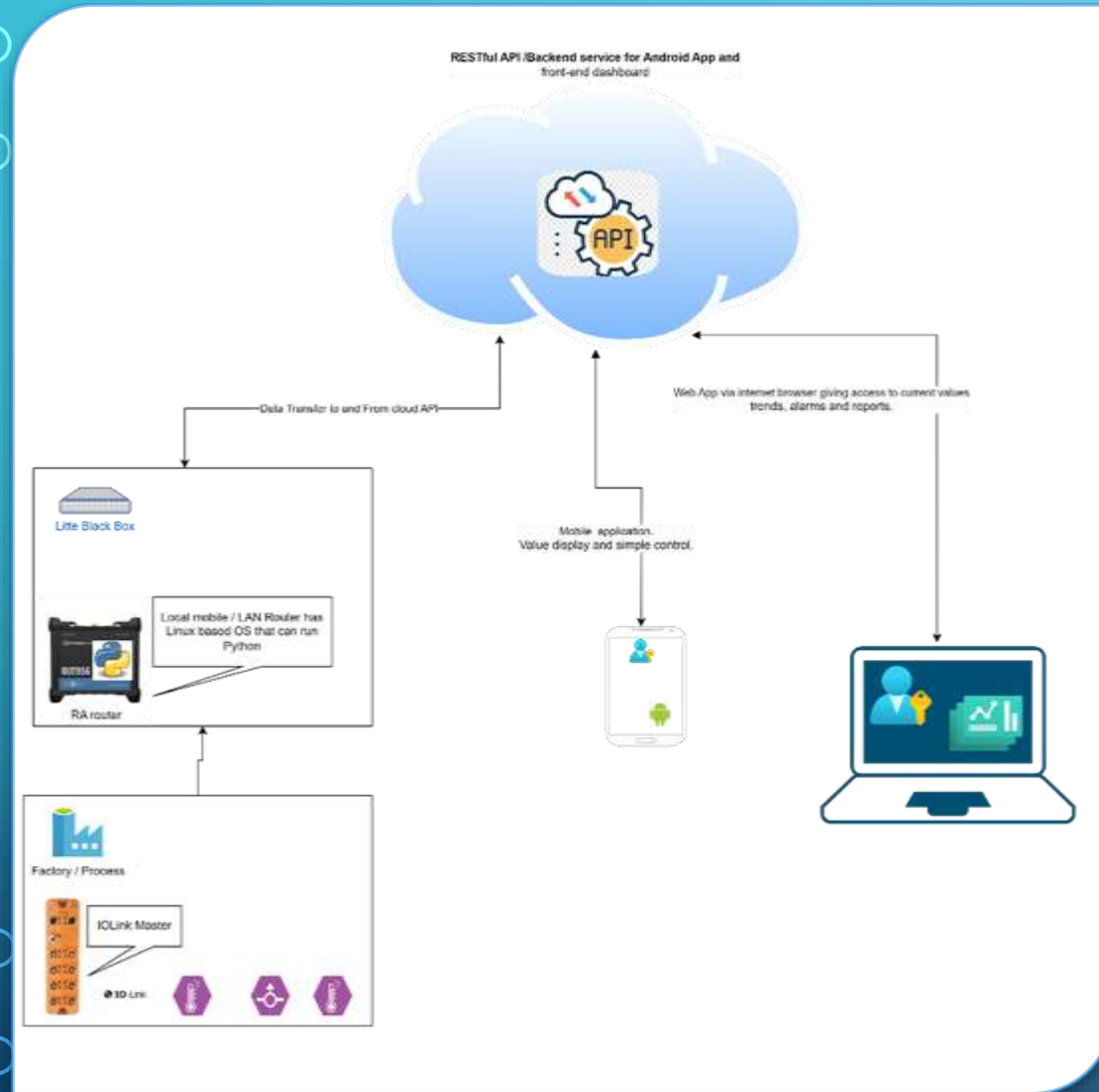
HDip in Computer Science, SETU – 2022-2024

David Roche - 93521243

BACKGROUND-ME

- Graduated from WIT in 1997 BTech Hons in electronic engineering.
- Working as Automation and Controls engineer since 2002.
- Undertook HDip to expand knowledge of high-end software development to maybe be a bit more elephant.





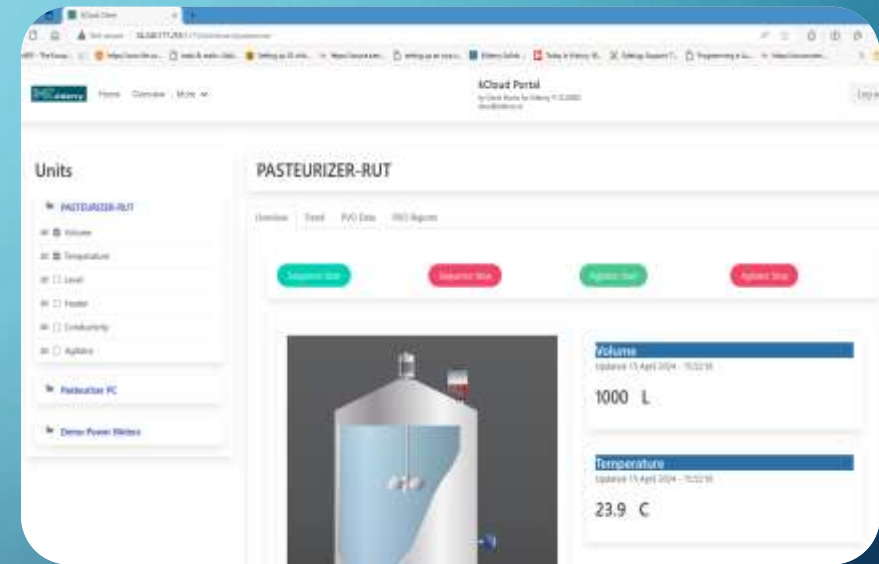
PROJECT AIMS

- Use knowledge gained from course to design a:
 - Cost effective EDGE to CLOUD solution.
 - Possible platform for R.AD. of IIOT capable solutions.
 - Workable across PLC platforms.
 - Capable of operating offline independent of cloud if desired.
 - Workable solution at the end of the project.
- Why
 - To be able to provide customers with data 1st hand. Our company can provide the OT and IT solution.

PROJECT-IMPLEMENTATION



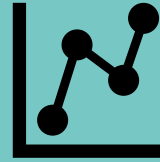
- Simple Pasto Process in Python with local control and trending.
- Data sent to API Back End.
- Remote viewing and control.
- Repeatable without major Mods.



FOG NODE - FUNCTIONS



MARSHALS DATA TO THE
CLOUD FROM EDGE
DEVICES.



STORES DATA FOR LOCAL
ACCESS AND TRENDING.



PROVIDES LOCAL USER
INTERFACE.

FOG NODE- TECHNOLOGIES

- Used Python to implement a simple Pasteurizer system with live instruments.
- Flask for Local browser access.
- Chart JS for Trending
- SQLite for SQL data Storage.
- Hosted on Industrial Router.



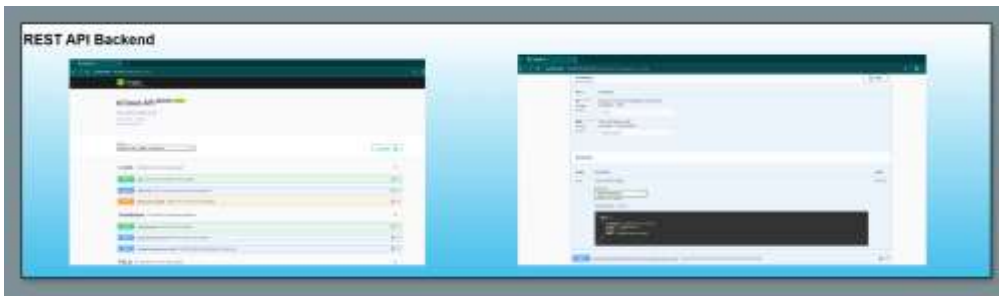


BACK-END SERVER - FUNCTION

- API interface for FOG and Front-end Devices.
- Long-Term Data Storage.
- Independent of the fog application.

BACK- END SERVER - TECHNOLOGIES

- Node JS Express API server.
- Development Server Ubuntu Linux on AWS.
- MySQL 8 Database.
- Swagger UI for API documentation and testing.
- Svelte kit for Front end applications.



FRONT END- FUNCTIONS



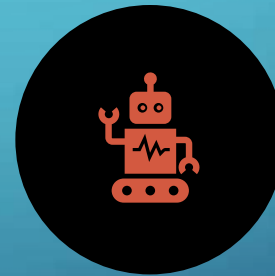
Status Review



Trending

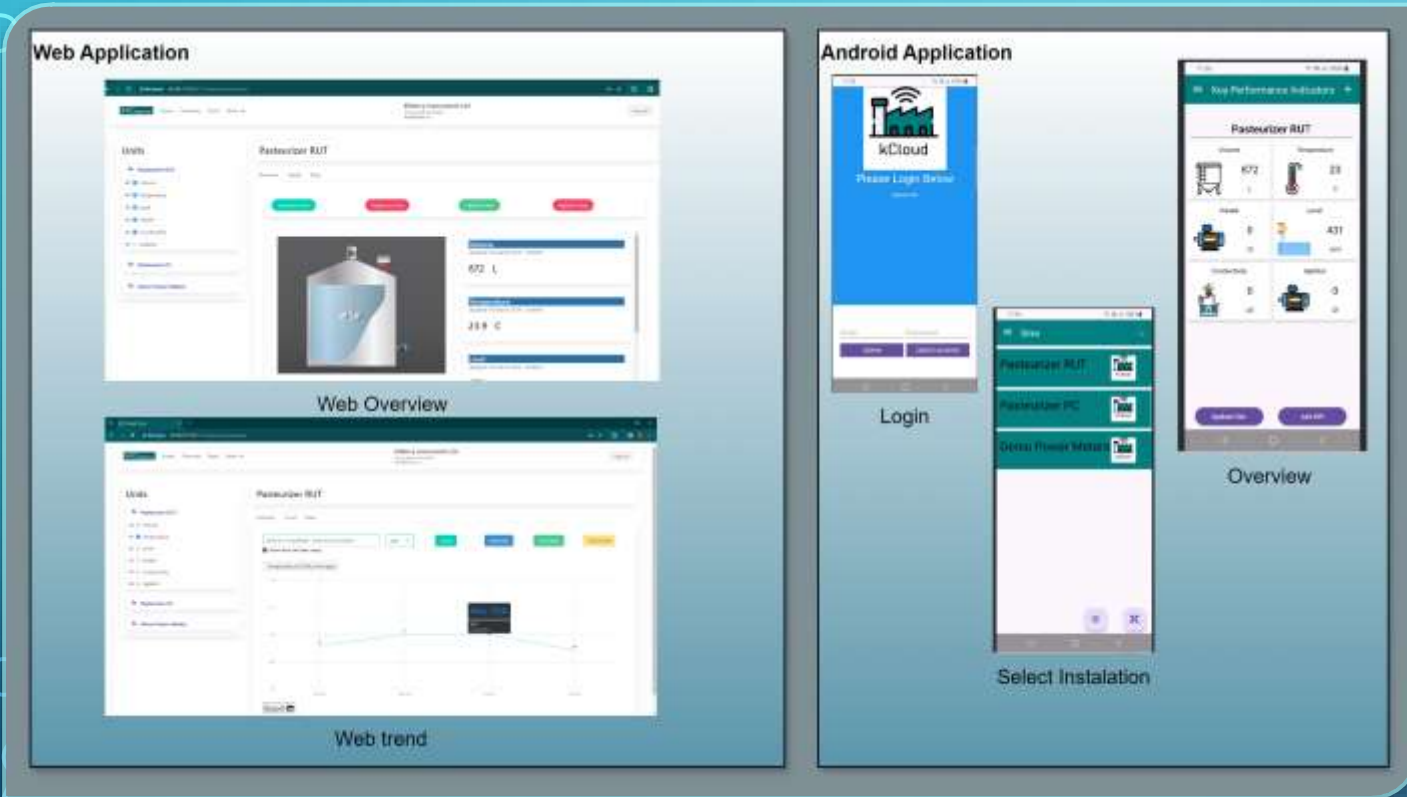


Reporting



Control

FRONT- END - TECHNOLOGIES



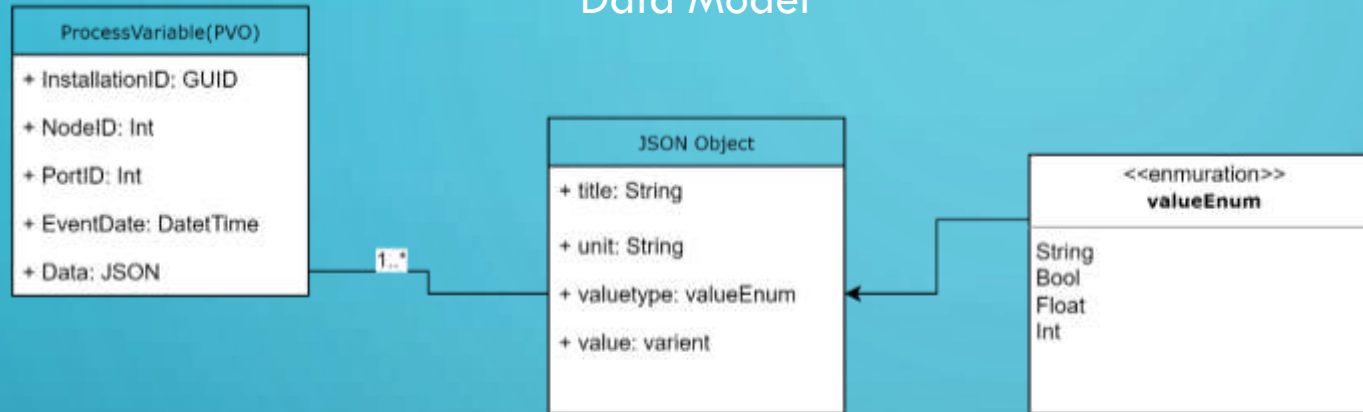
- Svelte Kit Server-Side rendering for Web.
- Frappe Charts for Trending.
- Kotlin native app for Android.

DATA MODELS - OVERVIEW

- Data Models are Critical to HOW this project Works.
- P.V.O.- Process Variable Object
 - Data from a sensor or Single Source (think MQTT)
- P.D.O. – Process Data Object
 - Data From a constructed report or batch (think End of batch report)
- C.D.O. – Control Data Object
 - Data that is used to send Control requests to the fog node.

DATA MODELS - P.V.O

Data Model



Data View

Volume
Updated-29 March 2024 - 19:36:06
928 L

Temperature
Updated-29 March 2024 - 19:36:06
23.1 C

Data Table

34.240.177.253 - 34.240.177.253:3306						
pvo Enter a SQL expression to filter results (use Ctrl+Space)						
Databases	Grid	123 id	123 InstallationID	123 NodeID	123 PortID	EventDate
kcloud	Text					jData
Tables						
> cdo	16K	1	53,163	1,001	1	0 2024-04-10 20:14:20.000
> installation	16K	2	53,162	1,001	1	3 2024-04-10 20:14:19.000
> pdo	16K	3	53,161	1,001	1	2 2024-04-10 20:14:19.000
> pvo	4.5M	4	53,160	1,001	1	1 2024-04-10 20:14:18.000
> Columns		5	53,159	1,001	1	0 2024-04-10 20:13:20.000
> Constraints		6	53,158	1,001	1	3 2024-04-10 20:13:18.000
> Foreign Keys		7	53,157	1,001	1	2 2024-04-10 20:13:17.000
> References		8	53,156	1,001	1	1 2024-04-10 20:13:17.000
> Triggers		9	53,155	1,111,125,017	106	4 2024-04-10 20:12:35.000
> Indexes		10	53,154	1,111,125,017	106	1 2024-04-10 20:12:35.000
> Partitions		11	53,153	1,111,125,017	106	3 2024-04-10 20:12:35.000
> user	32K	12	53,152	1,111,125,017	106	2 2024-04-10 20:12:34.000
> Views		13	53,151	1,111,125,017	106	2 2024-04-10 20:12:34.000
		14	53,150	1,111,125,017	106	1 2024-04-10 20:12:34.000

DATA MODELS - P.D.O

Data Model



Report

Batch Start

The batch start JSON consists of the following information.

Batch Start	: UTC time of Batch Start.
Start Temperature	: Temperature sensor value at the start.
Start Volume	: Level sensor scaled volume value at the start.
Hold Temperature	: Temperature Batch must reach.
Hold Duration	: <u>Time</u> we hold temperature for.

Data View

9 April 2024 - 20:16:20

Batch Start

Batch_Start,Start_Volume,Hold_Duration,Hold_Temperature,Start_Temperature

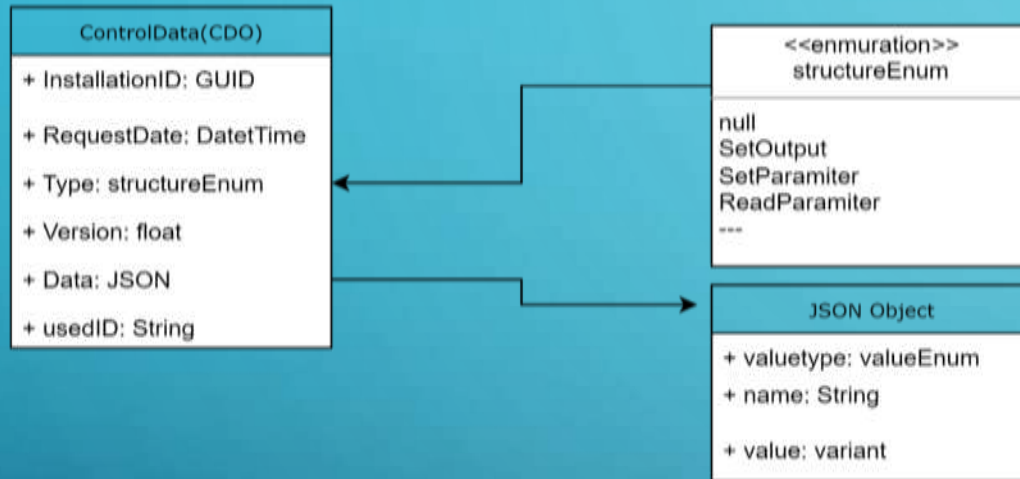
2024-04-09 16:50:29.384783,906.0,600,72,23.5

Data Table

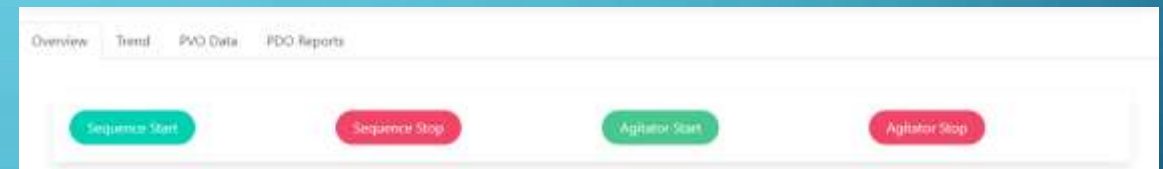
	GUID	id	InstallationID	EventDate	StructureID	Version	Data
1	691	1,111,125,017	2024-03-05 21:36:50.000	2	1	1	{"Batch_Start": "2024-03-05 20:52:35.778233", "Start_Volume": "896.0", "Hold_Duration": "600", "Hold_Temperature": "72", "Start_Temperature": "23.5"}
2	692	1,111,125,017	2024-03-05 21:36:56.000	3	1	1	{"Batch_Start": "2024-03-05 20:52:35.778233", "Start_Volume": "896.0", "Hold_Duration": "600", "Hold_Temperature": "72", "Start_Temperature": "23.5"}
3	693	1,111,125,017	2024-03-16 22:30:54.000	2	1	1	{"Batch_Start": "2024-03-16 22:08:53.426508", "Start_Volume": "898.0", "Hold_Duration": "600", "Hold_Temperature": "72", "Start_Temperature": "23.5"}
4	694	1,111,125,017	2024-03-16 22:36:00.000	3	1	1	{"Batch_Start": "2024-03-16 22:08:53.426508", "Start_Volume": "898.0", "Hold_Duration": "600", "Hold_Temperature": "72", "Start_Temperature": "23.5"}
5	695	1,111,125,017	2024-03-25 20:54:47.000	2	1	1	{"Batch_Start": "2024-03-25 13:28:05.293405", "Start_Volume": "846.0", "Hold_Duration": "600", "Hold_Temperature": "72", "Start_Temperature": "23.5"}
6	696	1,111,125,017	2024-03-25 20:59:50.000	3	1	1	{"Batch_Start": "2024-03-25 13:28:05.293405", "Start_Volume": "846.0", "Hold_Duration": "600", "Hold_Temperature": "72", "Start_Temperature": "23.5"}
7	697	1,111,125,017	2024-03-28 20:49:58.000	2	1	1	{"Batch_Start": "2024-03-28 20:32:45.425743", "Start_Volume": "844.0", "Hold_Duration": "600", "Hold_Temperature": "72", "Start_Temperature": "23.5"}
8	698	1,111,125,017	2024-03-28 20:51:00.000	3	1	1	{"Batch_Start": "2024-03-28 20:32:45.425743", "Start_Volume": "844.0", "Hold_Duration": "600", "Hold_Temperature": "72", "Start_Temperature": "23.5"}
9	699	1,111,125,017	2024-04-04 16:56:58.000	2	1	1	{"Batch_Start": "2024-04-04 16:54:04.065420", "Start_Volume": "890.0", "Hold_Duration": "600", "Hold_Temperature": "72", "Start_Temperature": "23.5"}
10	700	1,111,125,017	2024-04-04 17:02:01.000	3	1	1	{"Batch_Start": "2024-04-04 16:54:04.065420", "Start_Volume": "890.0", "Hold_Duration": "600", "Hold_Temperature": "72", "Start_Temperature": "23.5"}
11	701	1,111,125,017	2024-04-09 18:16:20.000	2	1	1	{"Batch_Start": "2024-04-09 16:50:29.384783", "Start_Volume": "906.0", "Hold_Duration": "600", "Hold_Temperature": "72", "Start_Temperature": "23.5"}
12	702	1,111,125,017	2024-04-09 19:21:23.000	3	1	1	{"Batch_Start": "2024-04-09 16:50:29.384783", "Start_Volume": "906.0", "Hold_Duration": "600", "Hold_Temperature": "72", "Start_Temperature": "23.5"}

DATA MODELS - C.D.O (TRIGGER / SOFT INPUT)

Data Model



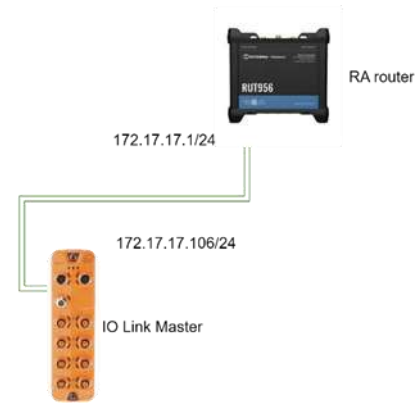
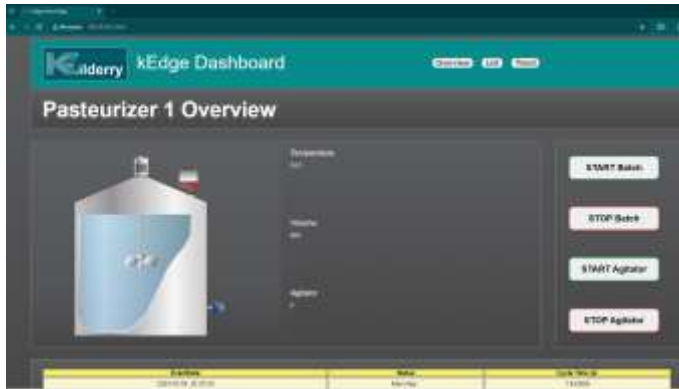
Data View



Data Table

The Data Table interface displays a table of data. The table has the following columns: `id`, `InstallationID`, `RequestDate`, `requestType`, `Version`, `Data`, `userID`, and `status`.

	id	InstallationID	RequestDate	requestType	Version	Data	userID	status
70	161	1,111,125,017	2024-04-09 06:02:18.000		1.01	{"index": "3", "value": "1", "output": "trigger"}	1001	303
71	162	1,111,125,017	2024-04-09 06:02:22.000		1.01	{"index": "4", "value": "1", "output": "trigger"}	1001	303
72	163	1,111,125,017	2024-04-09 06:37:11.000		1.01	{"index": "3", "value": "1", "output": "trigger"}	1001	303
73	164	1,111,125,017	2024-04-09 06:37:24.000		1.01	{"index": "4", "value": "1", "output": "trigger"}	1001	303
74	165	1,111,125,017	2024-04-09 07:16:18.000		1.01	{"index": "1", "value": "1", "output": "trigger"}	1001	303



Port 1 (input)

LR2750 Level Sensor

Port 2 (input)

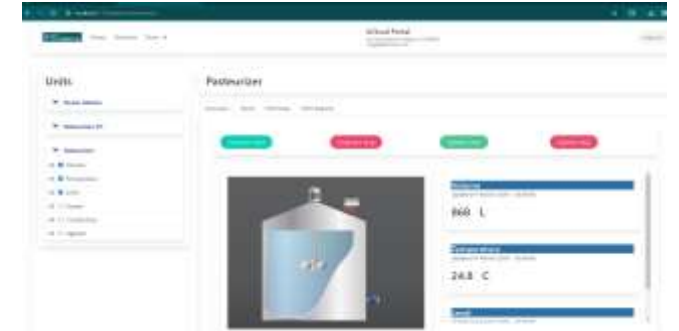
LDL 100 Temperature and Conductivity

Port 3 (Output)

DQ0 Agitator

Port 4 (Output)

DQ1 Heater



LIVE DEMO

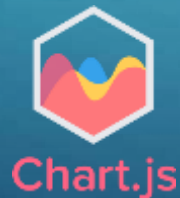
YOU TUBE VIDEO [WWW](#)

GITHUB REPO [WWW](#)

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LOCAL [WWW](#)

NEW AND EXPANDED TECHNOLOGIES AND PLATFORMS.





KEY TAKEAWAYS - GOOD

- A good footing in all the Tech used.
- Possible to use Python as a control language yes but ?
- The data design using MYSQL JSON made it possible to store and retrieve data at back end without having to modify API successful in the scope of this project.
- Fog Node is portable.
- No External subscriptions needed if locally hosted.
 - Google subscriptions, Elephant DB etc



KEY TAKEAWAYS – NOT SO GOOD BUT NOT SO BAD

RUT956 - Issues with USB storage and reverting to factory settings.

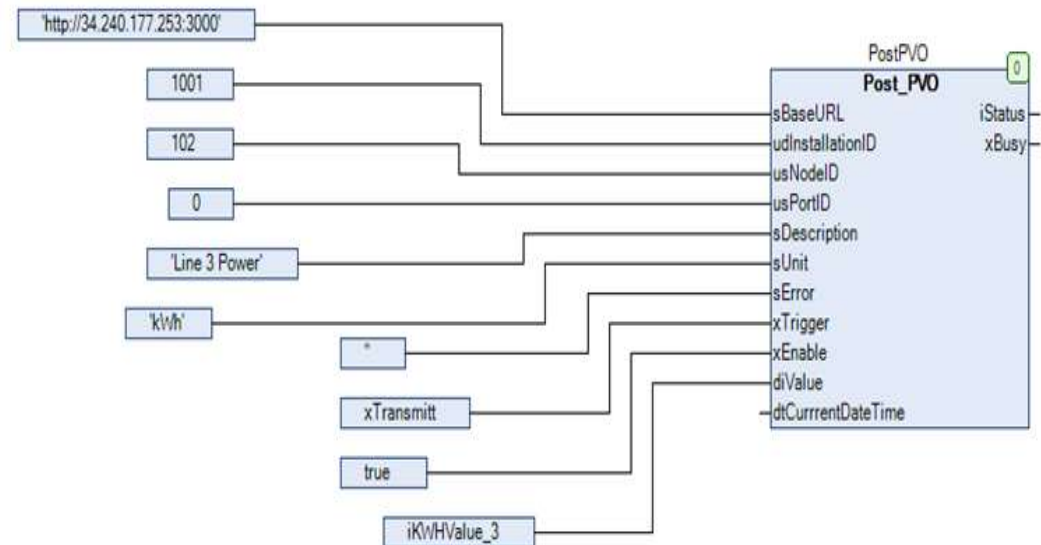
Maria DB - Issues with JSON type as Long String reverted to MySQL.

No WYSIWYG editing, needs a greater level of programming skills than standard HMI apps Godesys, Galileo etc. but no licence fees.

Project was foundation lots of development and testing for Production.

FUTURE DEVELOPMENTS

- Developed CODESYS FB to talk to kCloud Back-end.
- Just started working with one customer using FOG to Back end of this framework on an industrial IIOT controller.
- Another customer looking at the Codesys data upload from existing machine uploading to Back-end Web App.



QUESTIONS ?

